



Quality Controlled Manufacturing, INC.
Defining the Future in Manufacturing

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Unique Entity ID (UEI): M2DJDQX9SLY7

CAGE Code: 1ERL91

CAPABILITY STATEMENT

Quality Controlled Manufacturing Inc. specializes in the precision machining of complex components and assemblies in all metals, including exotic alloys using Six Sigma Methodology and lean manufacturing principles.

As a Veteran Owned Small Business started in 1978, QCMi is an award winning manufacturer, with customers in aerospace, power generation, Department of Defense (DOD), oil and gas, marine and heavy equipment industries.

CORE CAPABILITIES

- CNC Turning / CNC Milling
- Conventional Machining
- CNC / Conventional Grinding
- Mill / Turn Capabilities
- Inspection / NDT (Nondestructive Testing)
- Precision Grinding
- NHA (Next Higher Assembly)
- Supply Chain Management

ADDITIONAL CAPABILITIES & SERVICES

- Manufacturing R&D and Engineering Services
- EDM – Electrical Discharge Machining
- Annealing / Aging
- Fabrication
- Welding
- Sawing
- Vast supplier base to support any additional needs

TECHNOLOGY

- WFL Mill Turn M65 3000
- WFL Mill Turn M50 3000
- Studer 3-axis S41 CNC grinder
- Master Cam
- SPC to monitor and control key processes

CERTIFICATIONS

International Certification

- DNV ISO 9001
- ITAR Registered

Industry Certification

- Nadcap accreditation
- AS9100 Rev D

CUSTOMER SAMPLING

- Solar Turbines
- Pratt & Whitney US
- Pratt & Whitney Canada
- Collins Aerospace
- AMETEK Pacific Design Technologies
- Precision Material & Logistics
- PTI Technologies
- Safran Aerospace Company
- Matrix Composites, Inc.

NAICS CODES

- 332710 – Machine Shops
- 332721 – Precision Turned Product Manufacturing
- 336413 – Other Aircraft Parts and Auxiliary Equipment Manufacturing
- 336412 – Aircraft Engine and Engine Parts Manufacturing
- 336413 – Other Aircraft Parts and Auxiliary Equipment Manufacturing
- 336415 – Guided Missile and Space Vehicle Propulsion Unit and Propulsion Unit Parts Manufacturing
- 336419 – Other Guided Missile and Space Vehicle Parts and Auxiliary Equipment Manufacturing
- 541380 – Testing Laboratories and Services